

# Small Size – Engineered Plastics LS-300 Engineered Plastics Series Brings Multi-Point Switching to Shallow Tanks

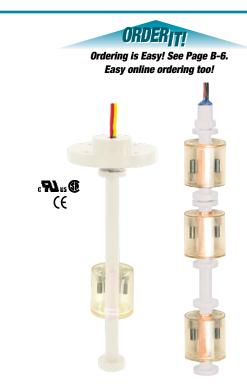
Your most complete line of small, polysulfone liquid level switches...all from Gems Sensors.

- All-Plastic Wetted Parts
- 1 to 4 Actuation Levels
- Lengths to 20 inches (50cm)
- U.L. Recognized; CSA Listed Versions Available

Designed for the high quantity needs of the OEM, LS-300 Series Switches are the ideal level sensor for shallow tanks and reservoirs. Compact and versatile, these low-cost, plastic level switches offer a broad choice of mountings and float materials. The following pages illustrate the various design parameters available to configure custom LS-300 Series Switches.

# 1. Mounting Types

Each mounting type can be configured with stem lengths (L<sub>n</sub>) and float materials indicated



| in this bulletin.                                       |  |   |   |   |  |
|---|--|---|---|---|--|
| NPT Threads   |  | Straight Threads  |   |   |  |
| Type 21<br>1/8" NPT                                     | Type 22<br>1" NPT                                      | Type 31<br>3/8" – 24  | Type 32<br>1-5/16" – 12   | Type 33<br>5/8" – 11  |  |
| $\frac{.49}{12.3}$ $\frac{.14}{4}$ $\frac{.50}{13}$ HEX | 1.38" HEX  | 3/8" - 24<br>STRAIGHT — — — — — — — — — — — — — — — — — — — | 25" 13.2 15.50" HEX  38" HEX  BUNA "N"  0-RING  15  1-5/16" - 12  STRAIGHT  THREAD        | 437" (11.1)<br>FLATS<br>-5/8"-11<br>THREAD<br>(2) GASKET<br>(BUNA)<br>(2) WASHER<br>(NYLON) |  |
|   | Metric Threads   |   | Compression Types   | Type 11   |  |
| Type 41<br>G 1/4" (1/4" – 19 BSP)                       | Type 42<br>G 1" (1" – 11 BSP)                          | Type 51<br>M12 x 1.5 Straight Thread                        | Type 71¹<br>5/8″ – 11   | No Mounting   |  |
| 12.5 G1/4" (1/4"-19 BSP)  .63" HEX 20" L0 5             | PG13.5 THD. 240" 6.1  1.63" HEX - 63" † 61" (1"-11BSP) | M12 x 1.5<br>STRAIGHT<br>THREAD<br>20"<br>5<br>163" HEX     | -437 (11.1) FLATS JAM NUT Sign: 1.33" (34) (25) (NYLON)  COMPRESSION GASKET (HNBR, BLACK) | LO L'   |  |
| Flange Mountings <sup>2</sup>                           |  |   |   |   |  |
| Type 61<br>2° O.D. Flange                               |  |   |   | e 63<br>Tange   |  |

|                               | ı  |  | (TINDIT, BETOT)     |                                      |  |
|-------------------------------|--|--|---------------------|--------------------------------------|--|
| Flange Mountings <sup>2</sup> |  |  |                     |                                      |  |
| Type 61<br>2" O.D. Flange     |  |  |                     | e 63<br>lange                        |  |
| AS SHOW                       | IA. (4) HOLES EQUALLY SPACED (N ON A 1.50 7/38 B.C.)  2.55"  1.50" 1.50" 1.50" 1.50" |  | 19" 4.8<br>BUNA "N" | 1.3"<br>1.58"<br>1.58"<br>1.50<br>NG |  |

| Stem, Mounting and Collar Material | Polysulfone, Noryl®   |  |  |
|------------------------------------|---|--|--|
| Max Length (L <sub>0</sub> )       | 20 inches (50 cm) Tolerance of $L0 = \pm 1/16^{\circ\prime}$ (2 mm) |  |  |
| <b>Mounting Position</b>           | Vertical ±30° Inclination   |  |  |

- Type 71 mounting to be used with 3/4" diameter float only.
   Not recommended for pressure applications.

Dimensions expressed as:

### 2. Electrical Connections

|                                | Type 1<br>Leadwire                       | Type 2<br>Cable                                 | Type 3<br>Liquid-Tight<br>Cable | Type 4<br>Junction Box Assembly | Type 5<br>DIN43650 Plug | Type 6<br>DIN43651 Plug |
|--------------------------------|--|---|---------------------------------|---------------------------------|-------------------------|-------------------------|
|                                |  |   | 1.12 MAX                        | 2.28 WIDE x 2.51 LONG   -       | 1.80                    | 2.60 66                 |
| Compatible<br>Mounting Type(s) |  | AII   |                                 | 42                              | 42                      | 42                      |
| Protection<br>Rating           | IP64 IP68                                |   |                                 | IP65                            |                         |                         |
| Extended Leads                 | #22 AWG PVC<br>Wire, 24"<br>(610mm) Min. | #22 AWG PVC<br>Jacketed Cable, 24" (610mm) Min. |                                 | Terminal Box<br>(7 Terminals)   | 3 Poles                 | 6 Poles                 |
| Max. Number of<br>Levels       |  |   |                                 |                                 |                         |                         |
| Group I                        | 4  |   |                                 |                                 | 2                       | 4                       |
| Group II                       | 2  |   |                                 |                                 | 1                       | 2                       |

### 3. Float Types

A single float type is selected for use at all actuation points.

| Float                                    | Bui   | na N  |   | Polypropylene                                     |   |   |                        |   |
|--|---|---|---|---|---|---|------------------------|---|
| Material                                 | 3/4″  | 1"  | Polysulfone                                   | sulfone Solid Foamed                              |   | Hollow –<br>20% Glass Filled                  |                        | 1″  |
| Compatible<br>Mounting Types             | 11, 21, 22, 31, 32, 33,<br>41, 42, 51, 61, 63, 71 | 11, 21, 22, 31, 32, 33, 41,<br>42, 51, 61, 63 | 11, 21, 22, 31, 32, 33,<br>41, 42, 51, 61, 63 | 11, 21, 22, 31, 32, 33,<br>41, 42, 51, 61, 63, 71 | 11, 21, 22, 31, 32, 33,<br>41, 42, 51, 61, 63 | 11, 21, 22, 31, 32, 33,<br>41, 42, 51, 61, 63 | 11, 21, 31, 33, 41, 51 | 11, 21, 22, 31, 32, 33, 41,<br>42, 51, 61, 63 |
| Float<br>Dimensions                      | 1.10°<br>28<br>0.75°<br>19                        | 0.94'<br>24<br>- 1'<br>- 25                   | 1.02°<br>26°<br>1 1.02°<br>26°<br>1 1.02°     | 1.1. <sup>r</sup> 28 1.0.75 <sup>r</sup> 1.9      | 1.7<br>25<br>1.7<br>25<br>1.7<br>25           | 1.03°<br>26<br>1.03°<br>26<br>1.03°           | 0,8° 20° 4             | 1' - 1' - 25                                  |
| Part Number                              | 187553  | 39049   | 39005   | 197732  | 119455  | 145730  | 239292                 | 174515  |
| Float Material<br>Suitable for           | Oil,  | Fuels   | Water-based<br>Liquids                        | Broad Chemical Use                                |   | cal Use Low Specific Gravity Liquids          |                        | Highest Temperature                           |
| Operating                                | Water: to 1                                       | 80°F (80°C)                                   | -40°F to +221°F                               | 0°F to +221°F -40°F to +212°F                     |   | -40°F to                                      | -40°F to +250°F        |   |
| Temperature <sup>1</sup>                 | Oil: to 221°F<br>(105°C)                          | 0il: -40°F to +221°F<br>(-40°C to +105°C)     |   |   | +100°C)                                       |   | ) +105°C)              | (-40°C to +121°C)                             |
| Pressure,<br>psi (bar) Max. <sup>2</sup> | 300 (21)  | 250 (17)                                      | 50 (3.5)                                      | 100 (6.9)   | 150 (10)                                      | 50 (3.5)                                      | 100 (7)                | 50 (3.5)                                      |
| Min. Media<br>Specific Gravity           | 0.70  | 0.50  | 0.75  | 0.95  | 0.90  | 0.60  | 0.37                   | 0.86  |

### Notes:

inches millimeters Dimensions expressed as:

<sup>\*</sup> Not CSA Approved \*\* Not UL or CSA Listed

Operating temperature range based on float ratings.
 When used with mounting Type 21, 32 or 22 only; Mounting Type 61, and 63 are not recommended for pressure applications. Pressures are derated with increasing temperature above 70°F



### 4. Electrical Specifications

Typically, one float is required for each point at which you need a switch action to occur. The number of actuation levels available depends on the Group Type Wiring selected; see below.

**Group I Wiring:** 1 to 4 Actuation Levels. **Group II Wiring:** 1 or 2 Actuation Levels.

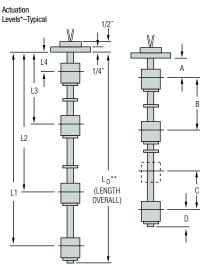
Switch (SPST, N.O. or N.C.): 10/20/50/100 VA. Approvals: LS-300 Series switches are U.L.

Recognized – File No. E45168; CSA Listed – 30200.

#### Motoo.

- Units with 50 and 100 VA switches are not U.L. Recognized or CSA Listed.
- 2. Other wiring options available. Consult factory.
- 3. Consult Factory for load information.

### 6. Actuation Level Dimensions



- Actuation level distances and L<sub>0</sub> (overall unit length) are measured from inner surfaces of mounting plug or flange. See mounting types on Page B-3 for L<sub>0</sub> reference point.
- \*\* Length Overall (L<sub>o</sub>) = L<sub>1</sub> + Dimension D. See Mounting Types for Maximum Length values.

### 5. Wiring Group

| Electrical Connection | Group 1   | Group 2   |
|-----------------------|---|---|
| Lead Wire<br>(*)      | 1   5   5   5   6   6   6   6   6   6   6             | RED (1)   RED (1)   RED (1)   RED (2)   RED |
| Cable<br>(*)          | 1   5   5   5   6   1   1   1   1   1   1   1   1   1 | BLACK (1)  ELACK (1)  GREEN (3)  A  MHITE (4)  RED (2)  |

<sup>\*</sup>Pin correlation of plug connectors shown in parenthesis.

Switch actuation levels are determined following the guidelines below.

- A = Minimum distance to highest actuation level.
- B = Minimum distance between actuation levels.
- C = Minimum distance between two actuation levels with one float (Note: One float for two levels can be used only when low level is N.C. dry and high level is N.O. dry).
- $\label{eq:D} D = \!\! \text{Minimum distance from end of unit to lowest level}.$

| Floot Type                          | Dimensions        |                      |                           |                  |  |  |
|-------------------------------------|-------------------|----------------------|---------------------------|------------------|--|--|
| Float Type                          | Α                 | В                    | С                         | D                |  |  |
| Buna N – 0.75"<br>(P/N 187553)      | 11/16"<br>(17 mm) | 1-7/16"<br>(11.1 mm) |                           | 7/8″<br>(22 mm)  |  |  |
| Buna N – 1"<br>(P/N 39049)          | .69"<br>(18 mm)   |                      |                           | .81″<br>(21 mm)  |  |  |
| Polysulfone<br>(P/N 39005)          | .56″<br>(14 mm)   | (30       )          |                           | 0.95"<br>(24 mm) |  |  |
| Solid P.P. – 0.75"<br>(P/N 197732)  | 0.5"<br>(13 mm)   |                      | 1/8"<br>(3 mm)<br>Minimum | 1.19"<br>(30 mm) |  |  |
| Solid P.P. – 0.97"<br>(P/N 119455)  | 0.43″<br>(11 mm)  |                      |                           | 1.13"<br>(29 mm) |  |  |
| Hollow P.P. – 1"<br>(P/N 145730)    | 0.62"<br>(16 mm)  |                      |                           | 0.88"<br>(22 mm) |  |  |
| Hollow P.P. – 1.58"<br>(P/N 239292) | 0.63"<br>(16 mm)  | 1.70″<br>(43 mm)     |                           | 0.98"<br>(25 mm) |  |  |
| PVDF<br>(P/N 174515)                | 0.63"<br>(16 mm)  | 1.5"<br>(38 mm)      |                           | 1.13"<br>(29 mm) |  |  |

### Notes:

- Actuation levels are calibrated on ascending fluid level with water, specific gravity 1.0, as the calibrating fluid, unless otherwise specified.
- 2. Tolerance on actuation levels is  $\pm 1/8^{\prime\prime}$  (3 mm).

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# LS-300 Engineered Plastics Custom Length, Float Type Level Switch Check List

# **Operational Parameters**

This information is essential to the accurate and proper operation of your GEMS configurable sensor. Please complete fully and accurately before ordering.

| 1. Liquia Media:             |                       |
|------------------------------|-----------------------|
| 2. Pressure: Minimum ps      | <sup>ig</sup> Maximum |
| 3. Temperature: Minimum °F   | Maximum               |
| 4. Specific Gravity: Minimum | Maximum               |
|                              |                       |

| 5. Viscosity: SSU  |
|--|
| 6. Tank Material:  |
| Tank Depth:  |
| <b>7. Unit is Mounted In:</b> □ T – Top Mounted □ B – Bottom Mounted |

## **Product Parameters**

# 1. Mounting Type:

4 12 21 84 32

| □ 11 – No Mounting | □ 21 − 1/8″ NP¹ |
|--------------------|-----------------|
|--------------------|-----------------|

$$\square$$
 32 - 1-5/16"-12  $\square$  41 - G1/4" (1/4"-19BSP)

- $\square$  61 2" O.D. Flange □ 33 – 5/8″-11
- ☐ 63 Pop Flange  $\Box$  71 – 5/8"-11 with 3/4" floats only

# 2. Electrical Connections:

| <b>√</b> | Туре | Description                          | Compatible<br>Mountings |
|----------|------|--------------------------------------|-------------------------|
|          | 1    | Lead Wires, 24" to 26" (610mm, Min.) | All                     |
|          | 2    | Cable, 24" to 26" (610mm, Min.)      | All                     |
|          | 3    | Liquid-Tight Cable Fitting           | 42                      |
|          | 4    | Junction Box Assembly                | 42                      |
|          | 5    | DIN43650 Plug Connector, 3 Poles     | 42                      |
|          | 6    | DIN43651 Plug Connector, 6 Poles     | 42                      |

### 3. Float Type:

- ☐ Buna N P/N 187553
- ☐ Buna-N P/N 39049
- ☐ Polysulfone P/N 39005
- ☐ Solid Foamed Polypropylene P/N 197732
- ☐ Solid Foamed Polypropylene P/N 119455
- ☐ Hollow Polypropylene P/N 145730
- ☐ Hollow Polypropylene P/N 239292
- □ PVDF P/N 174515

### 4. Electrical Rating:

| $\square$ 010 – SPST, 10VA | $\square$ 020 – SPST, 20VA |
|----------------------------|----------------------------|
| $\square$ 050 – SPST, 50VA | □ 100 – SPST, 100VA        |

## 5. Wiring Group:

- ☐ Group 1 Common Return
- ☐ Group 2 Independent Return

### 6. Switch Actuation Level:

| Actuation<br>Level | Distance to Actuation Level* □Inches □Millimeters | SPST Switch<br>Operation**<br>(Check Type) |      |  |
|--------------------|---|--|------|--|
|                    |   | N.O.                                       | N.C. |  |
| L4                 |   |  |      |  |
| L3                 |   |  |      |  |
| L2                 |   |  |      |  |
| L1***              |   |  |      |  |

Measured from inner surface of mounting plug or flange. See mounting types on page B-3.

Switch position is "normal" with unit dry (tank empty).

| $B.$ Length Overall $\_\_\_$ | ches $\square$ Millimeters |
|------------------------------|----------------------------|
|------------------------------|----------------------------|

| Please contact GEMS Sensors Inc. for any configuration or special require | - |
|---|---|
| ments not covered on this form 800-378-1600                               |   |

| Quote \$    |   |   |  |
|-------------|---|---|--|
|             |   |   |  |
| Data Quated | 1 | 1 |  |



L1 is the distance to the lowest actuation level with mounting "up," and is the distance to the highest actuation level with mounting "down."