

## Fault Codes For Series DF (26 Side Only) & Series 26

Review "Series 26 Fault Code Troubleshooting" document for more help.

| FAULT CODE REFERENCE CHART |  |  |  |
|----------------------------|--|--|--|
| FAULT CODE<br>(BLINKS)     | FAULT MODE                                       | POSSIBLE REMEDIES  |  |
| 0                          | NO_FAIL  | -  |  |
| 1                          | NOISY_SWITCH_DETECTED                            | For Manual Reset or Test Mode Option only. Check for faulty/intermittent switch, intermittent wiring.        |  |
| 2                          | MANUAL_MODE_WRONG_RESET_STATE_ON_<br>POWER_UP    | Check for faulty or unconnected Manual Reset Switch or open circuit wiring of this switch circuit.           |  |
| 3                          | AUTO_MODE_WRONG_RESET_STATE_ON_POWER_<br>UP      | Ensure Reset 1 and Reset 2 (Reset) Terminals are unconnected.  |  |
| 4                          | STUCK_RESET_SW_INPUT_WITH_TEST_MODE_<br>DISABLED | Check for faulty or unconnected Reset Switch or open-<br>circuit/intermittent wiring of this switch circuit. |  |
| 5                          | RESET_INPUT_STUCK                                | Check for faulty or unconnected Reset Switch or open-<br>circuit/intermitten wiring of this switch circuit.  |  |
| 6                          | INVALID_BOARD_TYPE                               | Not Serviceable. Contact Gems factory for assistance.  |  |
| 7                          | INVALID_S26_MODE_CONFIG                          | Not Serviceable. Contact Gems factory for assistance.  |  |
| 8                          | Unused in Single Channel Design                  | Not Serviceable. Contact Gems factory for assistance.  |  |
| 9                          | ILLEGAL_POWER_UP                                 | Not Serviceable. Contact Gems factory for assistance.  |  |
| 10                         | TRIANGLE_AMPLITUDE                               | Not Serviceable. Contact Gems factory for assistance.  |  |
| 11                         | TRIANGLE_ZERO_CROSSING                           | Not Serviceable. Contact Gems factory for assistance.  |  |
| 12                         | REFERENCE_VOLTAGE_LIMITS                         | Not Serviceable. Contact Gems factory for assistance.  |  |
| 13                         | CAPTURE_EDGES_OUT_OF_RANGE                       | Not Serviceable. Contact Gems factory for assistance.  |  |
| 14                         | Unused in Single Channel Design                  | Not Serviceable. Contact Gems factory for assistance.  |  |
| 15                         | Unused in Single Channel Design                  | Not Serviceable. Contact Gems factory for assistance.  |  |
| 16                         | Unused in Single Channel Design                  | Not Serviceable. Contact Gems factory for assistance.  |  |
| 17                         | Unused in Single Channel Design                  | Not Serviceable. Contact Gems factory for assistance.  |  |
| 18                         | Unused in Single Channel Design                  | Not Serviceable. Contact Gems factory for assistance.  |  |
| 19                         | OUT_OF_RANGE_5_VOLT                              | Not Serviceable. Contact Gems factory for assistance.  |  |
| 20                         | Unused in Single Channel Design                  | Not Serviceable. Contact Gems factory for assistance.  |  |
| 21                         | LLCO_PROBE_BELOW_LOW_LIMIT_FAIL                  | Not Serviceable. Contact Gems factory for assistance.  |  |



| 22 | HIGH_PROBE_BELOW_LOW_LIMIT_FAIL | Not Serviceable. Contact Gems factory for assistance.   |
|----|---------------------------------|---|
| 23 | LOW_PROBE_BELOW_LOW_LIMIT_FAIL  | Not Serviceable. Contact Gems factory for assistance.   |
| 24 | Unused in Single Channel Design | Not Serviceable. Contact Gems factory for assistance.   |
| 25 | Unused in Single Channel Design | Not Serviceable. Contact Gems factory for assistance.   |
| 26 | HP_ZERO_CROSSING                | "Possible excessive system noise. Ensure system wiring<br>effecting control does not have noisy<br>wire runs in wiring bundle. Contact Gems factory for<br>assistance." |
| 27 | LP_ZERO_CROSSING                | "Possible excessive system noise. Ensure system wiring<br>effecting control does not have noisy<br>wire runs in wiring bundle. Contact Gems factory for<br>assistance." |
| 28 | LLCO_ZERO_CROSSING              | "Possible excessive system noise. Ensure system wiring<br>effecting control does not have noisy<br>wire runs in wiring bundle. Contact Gems factory for<br>assistance." |
| 29 | WRONG_FIRMWARE_VERSION_DETECTED | Not Serviceable. Contact Gems factory for assistance.   |
| 30 | EEPROM_CRC_ERROR                | Not Serviceable. Contact Gems factory for assistance.   |
| 31 | RAM_EEPROM_VERIFY_ERROR         | Not Serviceable. Contact Gems factory for assistance.   |
| 32 | -                               | -   |
| 33 | INTERNAL_WDT_FAILURE            | Not Serviceable. Contact Gems factory for assistance.   |
| 34 | DIO_TEST_FAILURE                | Not Serviceable. Contact Gems factory for assistance.   |
| 35 | POST_RAM_TEST_FAILURE           | Not Serviceable. Contact Gems factory for assistance.   |
| 36 | PROGRAM_COUNTER_TEST_FAILURE    | Not Serviceable. Contact Gems factory for assistance.   |
| 37 | PERIODIC_RAM_TEST_FAILURE       | Not Serviceable. Contact Gems factory for assistance.   |
| 38 | POST_CPU_REGISTER_TEST_FAILURE  | Not Serviceable. Contact Gems factory for assistance.   |
| 39 | HARDWARE_COMPARATOR_FAILURE     | Not Serviceable. Contact Gems factory for assistance.   |
| 40 | DIRECT_RELAY_DRIVE_FAILURE      | Not Serviceable. Contact Gems factory for assistance.   |
| 41 | FLASH_CHECKSUM_ERROR            | Not Serviceable. Contact Gems factory for assistance.   |
| 42 | POST_FLASH_CHECKSUM_ERROR       | Not Serviceable. Contact Gems factory for assistance.   |
| 43 | PROB_MINDER_VALUES_OUT_OF_RANGE | Not Serviceable. Contact Gems factory for assistance.   |
| 44 | WRONG_INSTRUCTION_DECODING      | Not Serviceable. Contact Gems factory for assistance.   |
| 45 | TOO_FAST_INTERRUPTS             | Not Serviceable. Contact Gems factory for assistance.   |
| 46 | TOO_SLOW_INTERRUPTS             | Not Serviceable. Contact Gems factory for assistance.   |
| 47 | LAST_FAILCODE_PLUS_1            | Not Serviceable. Contact Gems factory for assistance.   |
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