# LED Transmitter Versions – Miniature Size

- ▶ LED indicators ideal in low or no ambient light
- Integral transmitter with choice of signal conditioned output
- Lengths to 10 feet (3 meters)
- Pressures to 400 PSI (27 bar) Temperature to 300°F (149°C)

These Mini SureSite Indicators excel where zero and low ambient light make visual indicators difficult to read. These mini indicators feature all the benefits of a SureSite, like safe and durable stainless steel process fluid containment, while combining a continuous output transmitter with a bright LED channel.

The LED indicator assembly integrates a continuous level transmitter reducing overall footprint. A variety of signal conditioners provide the output you require. Forget the flashlights and squinting required to view antiquated sightglasses.

# **Typical Applications**

- Pharmaceuticals
   Medical Equipment
   Food and Beverages
- Marine Rail Boilers

### **Specifications**

op comeations				
Indication Length	5" to 120" (13 to 305 cm) in 0.5" (13 mm) increments			
Media	Waters, Coolants, Light Oils, Diesel, Hydraulics			
Specific Gravity	Minimum 0.8 SG to 1.2 SG			
Materials				
Chamber Housing	316/316L Stainless Steel			
Float	316/316L Stainless Steel			
Shroud	Polycarbonate			
O-Ring (Wetted)	Viton®, unless otherwise specified			
J-Box Enclosure	Die cast Aluminum			
Reliability and Durability	Expected 10 year service life			
Performance				
Resolution	3/8" (9.5 mm)			
Accuracy	±1/2" (13 mm)			
Output Signal	4-20 mA to within ±3% of full scale			
Temperature Ranges				
Process	-40°F to +300°F (-40°C to +149°C)			
Ambient	-40°F to +160°F (-40°C to +71°C)			
Operating Pressure	Vacuum to 400 psig (27.6 bar)			
Environmental	Enclosure: NEMA 4X			
	IP65 (Water Resistant)			
Input Power	20 to 28VDC, @100mA. Consult Factory for other voltages			
Outputs	4-20 mA continuous current loop (3 wire)			
	0-5 V continuous (3 wire)			
	0-10 V continuous (3 wire)			
Mechanical Interface	Custom configured for tank (per mini SureSite offering), 1/2" NPT to junction box			
Mounting Orientation				
Unit Positions	AM-L, BM-L, CM-L, DM-L			
Shroud Position	See Selection Guide; Step 2 for Codes			
Calibration	Field Adjustment Null and Span/Factory Calibrated			





# 1. Mounting Configuration Type

Based on process connection locations.

# ORDERIT

Ordering is Easy! See Page D-22.
Easy online ordering too!

	Type AM-L	Type BM-L	Type CM-L	Type DM-L
	<b>Top and Bottom</b> Process Connections	Side and Side Process Connections	<b>Top and Side</b> Process Connections	Side and Bottom Process Connections
L = Length of Visual Indication C to C = Length between process connections.* Gems will aid in determining this value.	CtoC	Sa L CtoC	Ctoc	Sa
Typical Lengths*	C to C = L + 9.5" (241 mm)	C to C = L	C to C = L + 6" (152 mm)	C to C = L + 6" (152 mm)
Length of Indication (Uninterrupted)	120" (305 cm), Maximum			

Formula provided is for approximation only. Final dimensions will vary due to connections type, position, cable or junction box location, and specific gravity of process liquid. Gems will confirm final dimensions before manufacturing.

# 2. LED Transmitter Assembly Location

Position relative to process connection location. All illustration views are from the top. Codes with "+" indicate views when 3/4" side ports are used.

Transmitter Assembly Location Code						
Α	A+	В	C	D	E	E+
NIPPLE LOC FOR J/BOX LOC'S 1+2	NIPPLE LOC FOR J/BOX LOC'S 1+2	NIPPLE LOC FOR J/BOX LOC'S 1+2	NIPPLE LOC FOR J/BOX LOC'S 1+2	225°±10° NIPPLE LOC FOR J/BOX LOC'S 1+2	NIPPLE LOC FOR J/BOX LOC'S 1+2	NIPPLE LOC FOR J/BOX LOC'S 1+2

Approximate angle of view - 270°

#### 3. J-Box Location

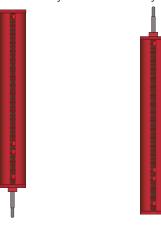
Drawings are typical, and for reference only. Final, specific locations are determined at time of manufacture.

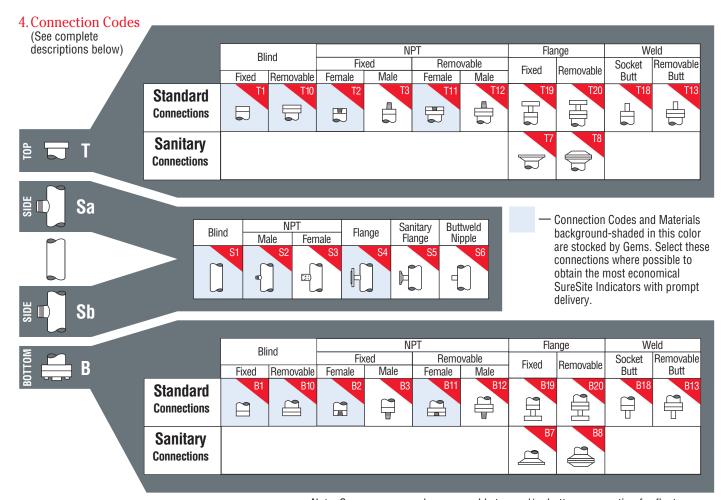
J-Box Location Code					
1 Side Mount Below Bottom Port	<b>2</b> Side Mount Above Top Port	<b>3*</b> Top Mount			

Requires a Blind Fixed Top Connection. See Connection Code T1 in the chart on next page.

#### **LED Assembly Cable Egress**

For J-Box Location 1, LED Transmitter Assembly cable will egress from the bottom of the assembly. For J-Box Locations 2 and 3, the cable will egress from the top of the assembly.





Note: Gems recommends a removable top and/or bottom connection for float access.

#### Connection Code Descriptions

Please provide all connections when completing the Orderlt! Product Check List (located on the following page).

Note: Before selecting your connections, consider incorporating your vent and drain requirements.

#### T & B (Top and Bottom)

- T/B 1. Welded cap
- T/B 2. Welded cap with FNPT
- T/B 3. Welded cap with MNPT
- T/B 7. Sanitary flange
- T/B 8. Sanitary flange with mating blind flange
- T/B 10. Standard fixed flange/mating blind flange
- T/B 11. Standard fixed flange/mating FNPT reducing flange
- T/B 12. Standard fixed flange/mating flange with MNPT nipple
- T/B 13. Standard fixed flange/mating flange with butt weld nipple
- T/B 18. Welded cap with butt weld nipple
- T/B 19. Welded cap with ANSI flange
- T/B 20. Standard fixed flange/mating reducing flange spool with ANSI flange

#### Sa & Sb (Sides)

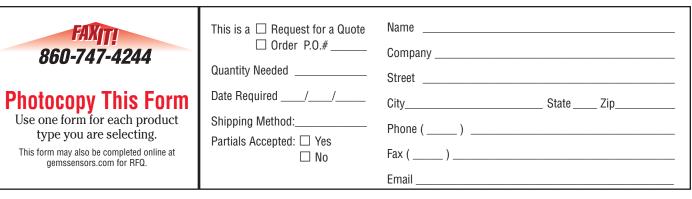
- S1. No connection
- S2. MNPT nipple
- S3. FNPT coupling
- S4. ANSI flange
- S5. Sanitary flange
- S6. Buttweld nipple

## 5. Signal Conditioner Assemblies

Gems signal conditioners provide outputs for direct connection to a wide range of instrumentation. They are ideal for large, multi-tank complexes. Units with 4-20 mA outputs are particularly well suited for instrumentation control loops. Consult LED SureSite Installation, Operation and Maintenance bulletin.







Use one form for each product type you are selecting.  This form may also be completed online at gemssensors.com for RFQ.	Shipping Method: Partials Accepted: ☐ Yes ☐ No	Fax ( )			
LED SureSite Indicate	or/Transmitter,	Alloy Version	ns – Minia	ture Size LED	
<b>Process Conditions</b>		•			
This information is essential to the accurate SureSite® Visual Level Indicators. Please co					
1. Pressure: Operatingpsig	Maximumpsig	4. Specific Gravity @ Op	erating Condition:		
2. Temperature: Operating °F Maximum°F		5. Viscosity: SSU			
3. Liquid Media:	3. Liquid Media:			doors	
Physical Configuration					
1. Mounting Configuration Types:	2. LED Transmitter	Assembly Locat	tion:		
☐ Type AM-L ☐ Type BM-L ☐ Type	1/2″ Side Ports: □ A	$\square$ B $\square$ C	□ D □ E		
Length of Visual Indication – <b>L</b> : in	·	3/4″ Side Ports: □ A+	□ C □ E+		
Connection to Connection – <b>C to C</b> :	3. J-Box Location:				
		□1 □2 □3			
4. Connection Codes – Complete all Connection Code Number Goes H		· ·			
Top <b>T</b> NPT or We		lange			
□ 1/2" □ 3/4" □ Other		" □ 150# RF □ 300# RF □ Other			
Side <b>Sa</b> NPT or We	eld F		•		
□ 1/2" □ 3/4" □ Other	☐ 1/2″ ☐ 3/4″ ☐ 1 ☐ Other	" □ 150# RF □ 300# RF □ Other			
Side <b>Sh</b> NPT or We	eld F	Tange			
□ 1/2″ □ 3/4″ □ Other	☐ 1/2″ ☐ 3/4″ ☐ 1 ☐ Other	" □ 150# RF □ 300# RF □ Other □			
Bottom <b>B</b> NPT or We		Flange			
☐ 1/2" ☐ 3/4" ☐ Other	☐ 1/2″ ☐ 3/4″ ☐ 1 ☐ Other	" □ 150# RF □ 300# RF □ Other □			
5. Supply/Conditioner:  Supply Voltage: □ 5 VDC □ 12 VDC  Output: □ 4-20mA □ 0-5 VDC [	□ 24 VDC □ 0-10 VDC	Special Instructions	s (Materials, Connec	ctions, etc.)	
6. O-Ring Material: □ Viton® (Standard) □ Ethylene Prop	vlene	Please contact GEMS Se requirements not covere	ensors Inc. for any c ed on this form. <b>800</b> -	onfiguration or special -378-1600	
□ Other	Quote \$	Date	Quoted//		
Special Instructions (Materials, Conn	ections, etc.)				

